1 of 10

Company Name:		
Contact Name:		
Phone:		E-Mail:
Date Sent:		P.O. #:
A/C Completion Date:		
Aircraft Make:		Model:
S/N #:		Tail #:
Does Skandia have you behalf? Yes Test Data is in support o	☐ No	ricate test specimens and issue FAA 8130-9 forms on your
<ul> <li>1) Supplemental Typ</li> <li>3) Technical Standar</li> <li>5) Field Approval</li> <li>7) Type Certificate (1)</li> </ul>	e Certificate (STC) d Order (TSO)	<ul> <li>2) ODA Organization Designation Authorization</li> <li>4) Major Repair or Alteration</li> <li>6) Minor Repair &amp; Alteration</li> <li>8) Other</li> </ul>
FAA Project # (if applica	ble):	
SEATING CONFIGURAT Number of: Single Pass	ION: enger Seats Lav Seat	Jump-seat/Flight
affect its certification holder before re-uph	basis. The modifier of	in aircraft Type Certificate or to a TSO. Re-upholstery of a seat can the seats should check with either the Type Certificate or the TSO e modifier may be required to do additional testing or gain additional val.
Seat Manufacturer:		
Are the seats being teste	d per: Type Certific	cate TSO C-39B (9g) TSO C-127A (16g)
IF SEATS ARE BEING TESTE INFORMATION: (For 16g		) IN SUPPORT OF TSO C-127A, WE WILL THEN NEED THE FOLLOWING
Seat Part Numbers	Seat Serial Numbe	ers Seat Part Numbers Seat Serial Numbers
	_	
		<del></del>
		<del></del>

All aircraft seats require flammability testing for all components of the seat (armrest, shrouds, close-out, drawers, etc.) tested in the "as installed state" per 14 CFR 25.853 (a).

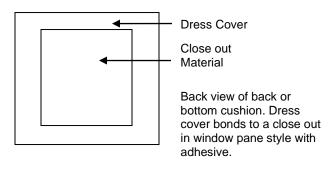
SEA	AT COMPOSITE TESTS:		TED? ase fill out the e pages 8-10	IS S	KANDIA FABRICATING?
A	ARMREST	YES	NO	YES	NO
	EAT SHROUDS	YES	NO	YES	NO
S	EAT BASE	YES	NO	YES	NO
П	TEMS REQUIRED TO CO	MPLETE FIREBLO	OCKING:		
TI	EST PLAN PROCESS DOES	NOT BEGIN UNT	IL <u>ALL</u> MATERIA	LS AND PAPERWO	ORK HAS BEEN RECEIVED.
1.		ess cover(s), foam	n(s), glue, thread,		g components used in canvas, batting, and all other
2.	Sketch or production dra	wing of each diff	erent cushion ass	sembly.	
3.	* Additional cha assessed for rec pieces	rges will be eiving scra	P FABRIC	85 sq. ff. window 80 sq. ff. fully end 40" – 48" 6 49" – 53" 5 54" – or more 4 Add ½ yard more pane dress cove All materials for oi If you are supplying please provide end	e of additional fabric for window
				test. or composite pane vers as 50/50 is v	el testing. worse case senario
4.	Is padding or batting/mu If so, how is it held in place		ng surfaces?	☐ Yes [	□ No
		ed	Stitched at Sear	ms	Quilted to Dress cover
5.	If fireblocking material is	peing used, how	is it used?		
	Glued on seating surface only	Place surfac	d on seating e only		
	Fully Encapsulated with stitched seams	•	ncapsulated llued seams		ully Encapsulated nd bonded to foam
,	V		- 1 <sup>1</sup> 1 f		lead at Clean dia Ma will be also

6. You may be required to send a small quantity of your adhesive if it is not stocked at Skandia. We will make every effort to stock your glue.

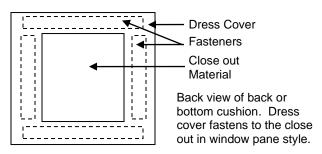
Release Date: 05/20/2021 FL 106-06 Rev. R

#### **SEAM CLOSURE EXAMPLES**

#### **Glued Window Panel #1**

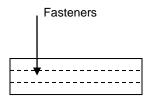


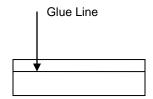
#### **Fastened Window Panel #2**



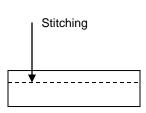
Fastened Side Seam #3 End View

Glued Side Seam #4 End View

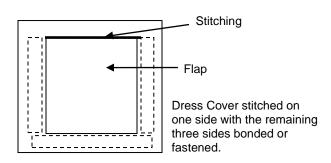




Stitched Side Seam #5 End View



#### Flap Closure #6



7. Seam Closure: See examples on page 3 and mark below with corresponding number.

A. Single Passenger Seat Seam Closure:	
Back:	Bottom:
If "window pane", what is the close-out material?	
B. Double Passenger Seat Seam Closure:	
Back:	Bottom:
If "window pane", what is the close-out material?	
C. Divan Seat Seam Closure:	
Back:	Bottom:
If "window pane", what is the close-out material?	
D. Lav Seat Seam Closure:  Back:  If "window pane", what is the close-out material?	Bottom:
E. Jump-Seat/FAS Seam Closure:  Back:  If "window pane", what is the close-out material?	Bottom:
F. Single Seat Headrest Closure:	
If "window pane", what is the close-out material?	
G. Double Seat Headrest Closure:	
If "window pane", what is the close-out material?	
H. Legrest/Footrest Closure:	
If "window pane", what is the close-out material?	

ITEMS REQUIRED TO COMPLETE SEAT COMPOSITE PANEL BURN TESTS FOR BUILD-UPS ON ARMRESTS, SHROUDS, SEAT BASE, CABINETRY, ETC.:

- Copies of INVOICES OR PACKING LISTS providing traceability for all fabricating components including panels (Nomex, wood, aluminum, fiberglass, etc.), laminates, veneers, foam, finishes, poly coats, leather, fabric, vinyl, mirror, adhesives, flame retardants/treatments and all other materials used in production.
- 2. Sketch, production drawing or Composite Panel Production Build-up form of *each* different production assembly.
- 3. Original FAA form 8130-9 for each set of fabricated test specimens submitted.
- 4. 12- and 60- Second Verticals **less** than **.25"**: Woven specimens (fabric, carpet, etc.) three strips, 3"x12" cut from across the roll AND three strips, 3"x12" cut from up the roll. NON-woven specimens (leather, vinyl, plastic, foam, etc.) three strips, 3"x12". 12- and 60-second **more** than **.25"**: Woven specimens (fabric, carpet, etc.) six strips, 3"x12" cut from across the roll AND six strips, 3"x12" cut from up the roll. NON-woven specimens (leather, vinyl, plastic, foam, etc.) six strips, 3"x12".
- 5. Per FAA Handbook, DOT/FAA/AR-00/12 Chapter 1.0, when testing two samples per 1.6.2.4 for test specimens greater than 0.25" (6.35 mm), the recorded burn length will be from the face with the greatest burn length in accordance with section 1.6.2.9
- 6. Provide substructure material information. (What is the armrest or wrap around, etc. structure made of?)

# SEAT FIREBLOCKING CHECKLIST MATRIX FOR PRODUCTION ARTICLES

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Select the appropriate boxes, mark with an "X", and tab to next

#### **CHECK APPLICABILITY**

	VENDOR	PART NUMBER	INVOICES or PACKING SLIPS ENCLOSED	PAX SEATS	DIVAN	JUMP SEAT/ FAS	LAV SEAT	HEAD REST	FOOT REST	FLAME TRMT
DRESS COVER										
DRESS COVER										
DRESS COVER										
DRESS COVER										
FOAM										
FOAM										
FOAM										
SCRIM-BACKED FOAM										
BATTING										
MUSLIN										
FIRE-BLOCKER										
ADHESIVE										
THREAD										
FASTENER										
FASTENER										
CLOSE-OUT FABRIC										
ADHESIVE/ FASTENER										
Other:										
Other:										
	L	L.	ı	·	I.		I.	l .	ı	1

**COMMENTS:** 

# Production Cushion Build-Up Please complete one sheet for each different cushion build-up.

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	Aircra	aft S/N		
gle Back	Double Back	Divan Back	Headrest	Lav _
le Bottom	Double Bottom	Divan Bottom	Jump- seat/FAS	Leg- rest _
Height	<u>Length</u> A			
Width Length	Heig	ht	Width	

	Seat Cushion Buil	d-up	Manufacturer and Part Number	Dimensions
Α	Dress Cover			
В	Close-out Material			
С	Foam			
D	Foam			
Е	Foam			
F	Foam			
G	Foam			
НН	Hook Fastener			
HL	Loop Fastener			
I	Muslin			
J	Nylon Pack Cloth			
K	Batting			
L	Aluminum/Honeyco	mb/Other Stiffener		
М	Other			
Adh	esives:			

Back view of back and bottom view of bottom cushions. Dress cover fastens to the close out in window pane style.

## **Composite Panel Production Build-Up**

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DIVAN CAP ASSY

List Substrate (if no substrate list is provided) and Foam Build-Ups - Review Note # 4 on Page 5.

DRESS COVERING:\_\_\_\_\_

VERTICAL PAN PANELS

CENTER ARM REST

ARMREST PANELS

FL 106-06 Rev. R

BERTHING PAN CLOSEOUT-

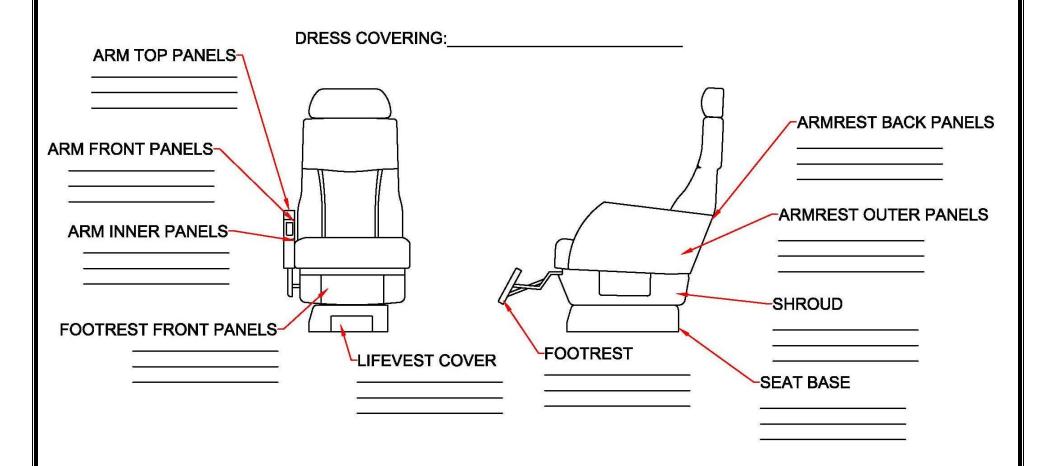
& HORIZONTAL PAN

**DIVAN DRAWER FRONTS** 

## **Composite Panel Production Build-Up**

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List Substrate (if no substrate list is provided) and Foam Build-Ups - Review Note # 4 on Page 5.



### **Composite Panel Production Build-Up**

List Substrate (if no substrate list is provided) and Foam Build-Ups - Review Note # 4 on Page 5.

